

Waste-to-Energy and Conversion Technologies Status Report

Presented via Infocast Webinar

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Agenda

- Introductions
- Solid waste management overview and recycling best practices
- Waste to energy and conversion technologies current status
- Selected alternative technology companies and projects
- Project development overview
- Partnership expectations
- Summary
- Q&A





Introductions

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· Headquartered in Fairfax, VA

- Established in 1980 as an objective adviser to governments, institutions, and businesses
- 32 years implementing innovative solutions for waste and recycling industry
- Dedicated exclusively to solid waste management; more focused than broad-based firms
- "Change Agents" to produce better services and facilities



Tom Reardon

- GBB Vice President
- 26 years experience in solid waste business management, project management, cost analysis, cost engineering, and contract administration

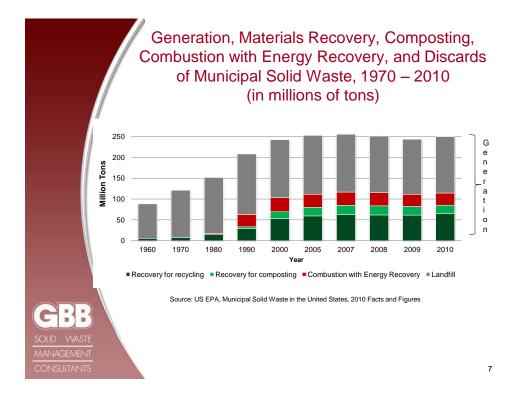
Margaret Eldridge

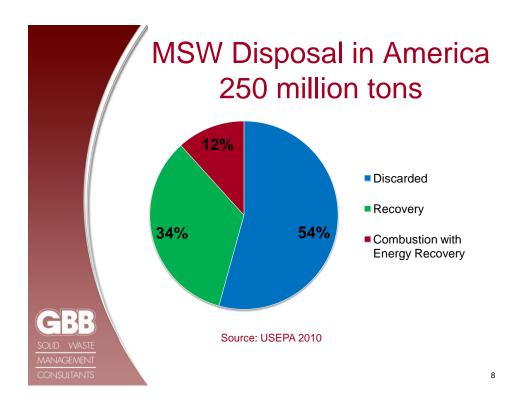
- · GBB Senior Project Manager
- 15+ years of experience in recycling, solid waste reduction, and solid waste management

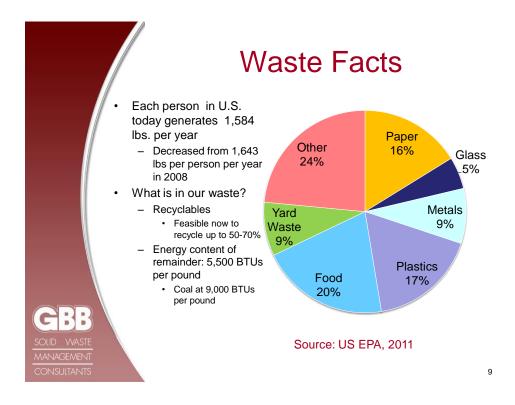
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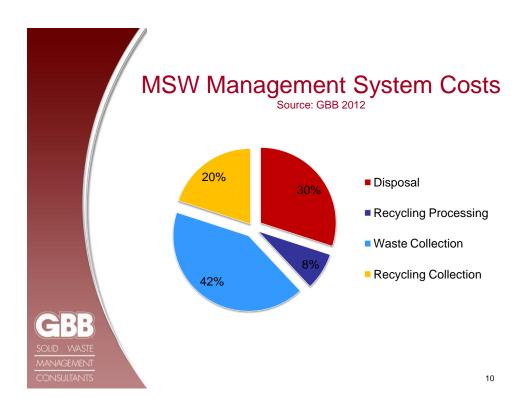


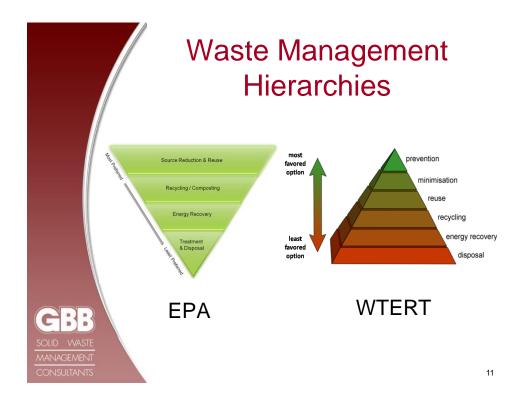
Solid Waste Management Overview and Recycling Best Practices

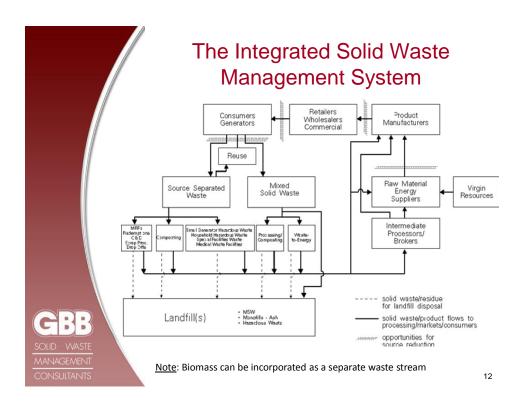


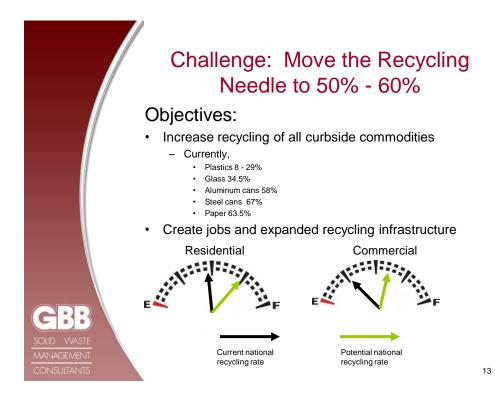














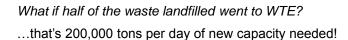
- Single stream recycling (residential and commercial) of clean/dry paper, containers, foil, all plastics
- Increase separate collection of organics, especially food waste
- Opportunities to recycle HHW, electronics, and appliances
- Efficient collection routing and services for waste, recyclables, bulky waste
- · Enterprise funds, PAYT
- Long-term contracting for waste and recycling collection/disposal
- Development of ordinances, including C&D-related
- Incentive programs

SOLID WASTE MANAGEMENT CONSUITANTS



1 Ton of MSW

- Has ~11 million BTU's
- · Equivalent to:
 - 1 barrel of oil
 - ½ ton of coal
 - 11 Deca Therms of natural gas ^a
- Can make:
 - 5,500 lbs. of steam
 - 400 to 600 KWHrs of electricity
 - 50 gallons of ethanol



Note: a - 1 "Deca-Therm" = 10 therms or 1 million Btu's

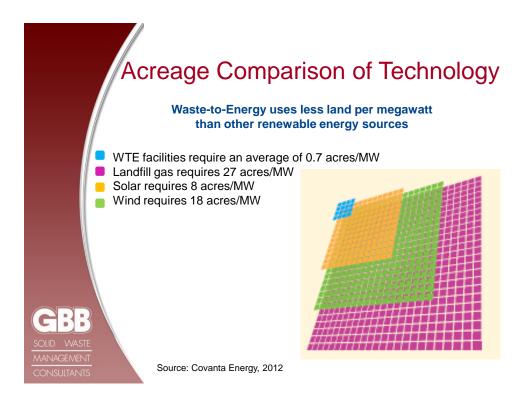


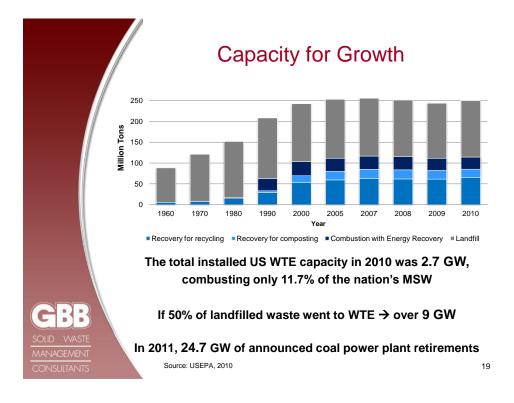
86 U.S. WTE Plants - \$14 Billion is Assets Generating approx. 2,700 MWs

Technology	Operating	Daily Design Capacity	Annual Capacity		
	Plants	(TPD)	(Million Tons)		
Mass Burn	64	71,354	22.1		
Modular	7	1,342	0.4		
RDF - Processing & Combustion	13	16,928	5.3		
RDF – Coal Combustion	2	4,592	1.4		
Total U.S. Plants	86	94,216	29.2		

(1) Annual Capacity equals daily tons per day (TPD) of design capacity multiplied by 365 (days/year) multiplied by 85 percent. Eighty-five percent of the design capacity is a typical system guarantee of annual facility throughput.

Source: IWSA (now Energy Recovery Council), 2010 Directory







Locations Advancing "Proven" Technologies

- Mass burn <u>WTE expansions</u>
 - Completed:
 - · Hillsborough County, FL Covanta
 - · Lee County, FL Covanta
 - · Olmsted County, MN Olmsted County
 - Under construction: Honolulu, HI Covanta
- Advancing new facilities with 'proven' technologies:
 - Baltimore, MD Energy Answers
 - Frederick County, MD (NMWDA) Wheelabrator
 - Durham York (Ontario CN) Covanta
 - City of Los Angeles, CA Green Conversion Systems
 - Palm Beach County, FL (SWAPBC) B&W
 - Puerto Rico Energy Answers
 - Vancouver, British Columbia, CA

Energy Answers Int'l - Baltimore, MD



- Developing the Fairfield Renewable Energy Power Plant on 90-acre "brownfield" site on the Fairfield Peninsula in Baltimore, MD
- 4,000 tons per day of Processed Refuse Fuel
- RDF preparation offsite; locations under development
- Received all major permits and approvals
- Outputs:
 - 160 MW combined heat and power plant;
 - 350 tons/day of recovered, recyclable metals; and
 - 800 TPD construction-ready aggregate and other building materials
- Schedule
 - Construction scheduled for December 2010 hasn't started yet
 - Power production expected to begin summer 2013
 - Commercial operation late 2013

Source: Energy Answers, Baltimore Sun

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Wheelabrator - Frederick County, MD (NMWDA)

Owned by the Northeast Maryland Waste Disposal Authority and will serve Frederick and Carroll counties under a longterm service agreement between the Authority and the counties.



- Will have a capacity of up to 1,500 tons per day to co-combust MSW and sewage sludge from the wastewater treatment plant with an electric generating capacity of 55 megawatts; the equivalent of supplying the electrical needs of 60,000 homes.
- 1,600 private sector jobs created during construction and 80 full-time private sector jobs during operation

The Authority will finance the project's capital cost through the issuance of tax exempt and taxable revenue bonds, total projected size to be \$527 million.

- Currently awaiting Environmental Permit
- Expected to be commissioned in 2015

Solid Waste Authority of Palm Beach County, FL

GROUNDBREAKING CEREMONY APRIL 4th, 2012!



Source: Babcock & Wilcox; artist's rendering of proposed facility.

- Babcock & Wilcox Power Generation Group, Inc. (B&W PGG), and its partner, KBR, Inc. were selected to build the plant in April 2011.
- B&W PGG to operate and provide maintenance services once the plant is operational
- \$668 million construction price
- · 3,000 tons per day of MSW capacity
- 325 full-time construction jobs with more than 900 people to be employed during some phases of construction
- When operational, the new plant is expected to employ 64 permanent, full-time workers

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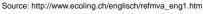


City of Los Angeles, CA – Green Conversion Systems

- 1,100 TPD post-recycled residential waste
- · "Advanced Thermal Recycling"
- MRF recycling @ 29%
- Conversion Technology by Fisia Babcock Environment GmbH
- Reference facility: Hamburg, Germany
- Air emissions to be well below permit limits and real time air emission readings to be public
- · Emphasis on aesthetics
- Ash processed for aggregates
 - Landfill diversion rate @ 99%











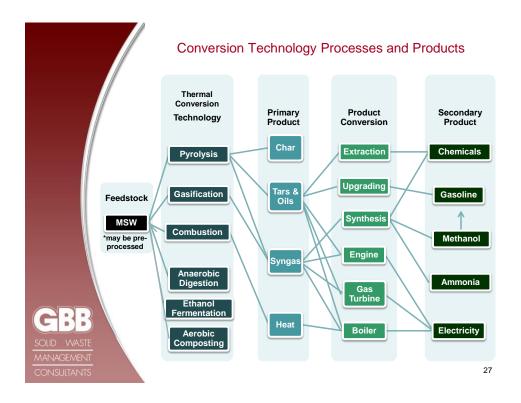
Alternative WTE Conversion Technologies

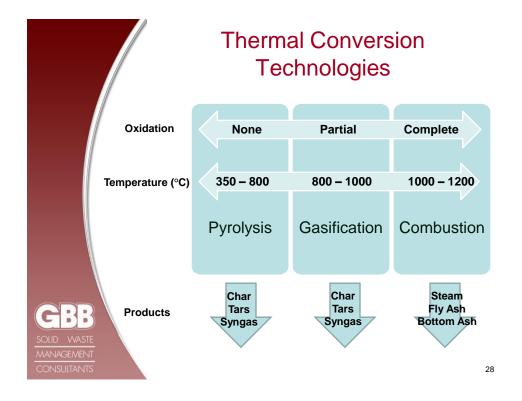
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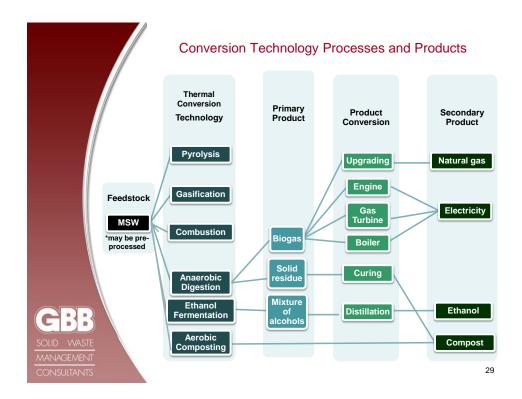
590+ Companies Offering Technology and/or Development Services

- 34 Aerobic Composting
- 109 Anaerobic Digestion
- · 37 Ethanol Fermentation
- · 169 Gasification
- 45 Plasma Gasification
- 52 Pyrolysis
- 60 WTE: mass burn, modular, dedicated boilers, and RDF
- 81 Others (agglomeration, autoclave, depolymerization, thermal cracking, steam reforming, hydrolysis)









Issues to Consider in **Technology Development**

- Performance history and size
- Scaling uncertainties
- **Environmental impacts**
- Siting and permitting needs
- Cost uncertainties and their \$ coverage
- Product market uncertainties
- Process guarantees
- Financial resources of developer and/or guarantor
- Community acceptance

Other risks and unknowns



Some U.S. Locations Currently Investigating/Advancing Waste Conversion Technologies

- Ada County, ID
- Baton Rouge, LA
- · City of Allentown, PA
- City of Cleveland, OH
- · City of Dallas, TX
- City of Glendale, CA
- City of Plano, TX
- City of San Antonio, TX
- City of Taunton, MA
 Columbia, SC
- County of Maui, HI

- · Fulton, MS
- Gallatin County, KY
- · Hennepin County, MN
- · Lake County, IN
- Los Angeles County, CA
- · New York City, NY
- Prince William County, VA
- · Salinas Valley, CA
- · San Bernardino County, CA
- · Santa Barbara County, CA

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Selected
Alternative Technology
Companies and Projects

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ALTER NRG Plasma gasification- developed in partnership with Westinghouse Plasma ALTER NRG Feedstock: different including auto shredder residue, plastics, biomass, wood waste Product; SYNGAS for power generation or further conversion to ethanol Preprocessing NOT required Demonstration facility in Madison, PA, Sasification Commercial in Japan, Canada, India, and the U.S. Under development in 11 countries through partnerships with Coskata, SMSIL, NRG Energy St. Lucie County, FL terminated AlterNRG gasifier Geoplasma project 4/17/12

CBB COLIN MARKET

BlueFire Ethanol

- Concentrated Acid Hydrolysis Process
- Feedstock: post-recycled MSW, rice and wheat straws, wood waste and other agricultural residues
- Product: ethanol, and other viable alternatives to petroleum derived fuels
- Preprocessing required- shredding and drying of the feedstock



Fulton, MS site prepared for construction, June 2011



- Plants under development:
 - Lancaster, CA 3.7 million gallon per year, feedstock post-sorted MSW
 - Mecca, CA –17 million gallon per year, feedstock post-sorted MSW and wood waste
 - Fulton, MS 19 million gallon per year, feedstock: woody biomass and mill wastes

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Dynamis Energy, LLC

- Based in Eagle, Idaho
- · Designs, builds, owns and/or operates modular gasification plants
- · Preprocessing of the feedstock NOT required

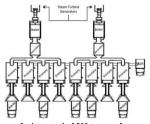




Diagram depicts a typical 200-ton per day capacity plant.

PROJECTS

Ada County, Idaho

- oAgreement signed in 2011 and expansion requested in March 2012 for 408 TPD
- o Construction planned to start July 1st, 2012
- o Expected to start operating in 2013.

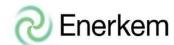
Puerto Rico

- $\circ \text{Two}$ plants contracted each with capacity to process 180K TPY MSW
- oConstruction is expected to start during 2012

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Gershman, Brickner & Bratton, Inc.





Gasification followed by catalytic conversion to bio-fuels and chemicals

- Feedstock: MSW, wood chips, treated wood, sludge, petcoke, spent plastics and wheat straw
- Preprocessing- drying, sorting and shredding
- Facilities:
 - Commercial scale demonstration facility in Westbury, CA (since 2009, 1.3 million gallons/year)
 - Pilot plant in Sherbrooke, CA (since 2003, used to test over 25 different solid, slurried, and liquid feedstock)
 - On going projects on full-scale commercial facilities:
 - · Edmonton, Alberta-10 mill gallons per year under construction, start-up 2013
 - Pontotoc, Mississippi & Varennes, Québec, each 10 mill gallons per year under development



Enerkem's Westbury facility

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WFiberight Ethanol fermentation

- Feedstock-MSW
- Preprocessing-separation, cleaning and preparation of the organic fraction of the MSW
- Plants:
 - Pilot plant in Lawrenceville, VA- in partnership with Novozymes robust enzyme catalysts and enzyme recycle process developed
 - Blairstown, IA- 6 mill gallons per year, commenced production at corn ethanol converted, expected to be fully operational in the first half of 2013.
 - Has site control for first commercialscale biofuel plant in Elkridge, MD

In 20-year partnership with TMO Renewables, UK, to build fifteen bio-refinery plants across the US in the next five year



Fiberight High-Solids Pulping



TMO Blairstown, Iowa Layout



Fulcrum Fulcrum BioEnergy

Gasification followed by alcohol synthesis; InEnTec technology partner

- Feedstock: MSW
- Product: ethanol
- Preprocessing required
 - Sierra BioFuels- First commercial scale plant under construction in City of McCarran, NV
 - o 10.5 million gallons ethanol per year
 - Have local and state regulatory permits
 - Have feedstock contracted through Waste Connections and WM
 - Have offtake agreement for full output of plant
 - Estimate completion in 2nd half of 2013

Have secured enough MSW feedstock to produce more than 700 million gallons of biofuels at facilities to be located across the US.



- Gasification followed by biocatalyst fermentation and distillation
- Feedstock: MSW
- Product: Bioethanol
- Preprocessing-drying of the feedstock

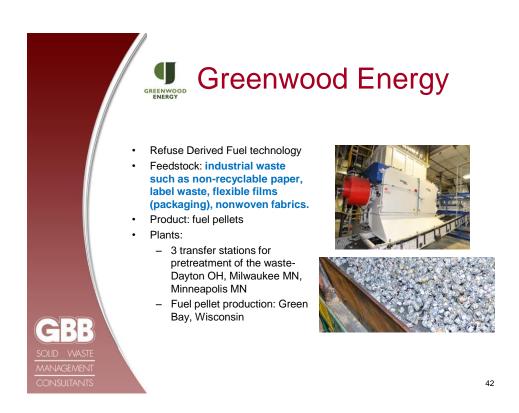


Pilot facility in Fayetteville, AR

Plants:

- · Fayetteville, AR- pilot plant
- · Vero Beach, Indian River County, FL under construction
 - · process150,000 TPA MSW
 - produce 8 million gallons of fuel-grade ethanol and 6 MW (gross) of electric power
- under construction and expected to be completed in the mid 2012
- · Lake County (IN) Solid Waste Management District- under development





Additional Conversion Technologies Processing MSW					
Company	<u>Technology</u>	<u>Product</u>	<u>Status</u>	Featured plants in N. America	No of commercial plants
7/coskata	Gasification & Fermentation	Ethanol	demo	Under development: Flagship in Boligee, Alabama (55 mill gallons per year)	1 under construction
Chinook Energy THE END-STAGE RECYCLING COMPANY®	Gasification & metal recovery	SYNGAS and metals	commercial	N/A	>16
ENTECH RENEWABLE E N E R G Y SOLUTIONS	Gasification	SYNGAS	commercial	Under development: Costa Rica & Huntington Beach, CA	145 >20 on MSW
InEnTec	Plasma gasification	SYNGAS	commercial	Commercial: Columbia Ridge, Arlington, OR, Dow Corning, Midland, MI,	9
TAYLOR MOMASS THIRST	gasification	Electricity	Mock-up	Under construction: Town of Montgomery, NY	
THERMOSELECT	Gasification	SYNGAS	commercial	N/A	9 43



Agilyx

- · Pyrolysis process
- Feedstock: #1-7 mixed plastics (can handle a mix of rigid and films, loads up to 70% PVC)
- Product: crude oil, combustible gas
- Plants:
 - Demonstration plant in Tigard, Oregon- 10 TPD capacity
- · Financing:
 - Secured over \$22 million in Series
 B funding, led by Kleiner Perkins
 Caufield & Byers, and joined by
 new strategic investors, Waste
 Management, Inc. and Total Energy
 Ventures International
 - Has secured over \$25 mill in Series
 C funding, spearheaded by new
 lead investor Keating Capital and
 joined by existing investors





Tigard, OR facility

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Climax Global Energy

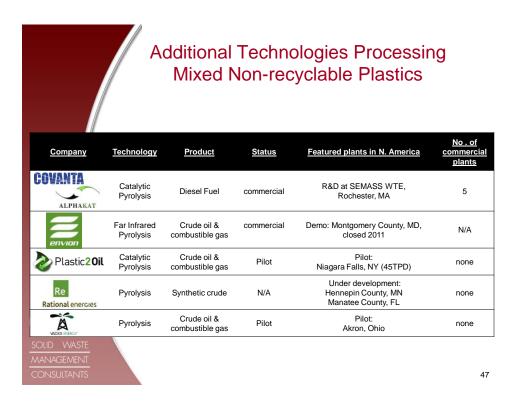
- Microwave pyrolysis
- Feedstock: mixed plastics shredded and mixed with pulverized carbon
- Products: crude wax like material that can be distilled to transportation fuel, synthetic lubricants and commercial waxes; combustible gas
- · Plants:
 - Pilot, R&D: Allendale, SC- capacity 3 TPD
 - First commercial scale plant under construction in Blackville, SC with capacity of 20 TPD, expected to be operating early summer 2012.
- Financing:
 - As of October 2011, CGE has raised \$2.83 million from undisclosed investors in a private placement out of its planned \$6 million offering of equity





Allendale pilot plant







GB

CR&R Inc. - Perris, CA

- · Selected as one of four Los Angeles County alternative technology projects
- 150 TPD from CR&R dirty-MRF, post-recycled residual output to DRANCO anaerobic digestion system; convert the biogas generated into biomethane for their truck fleet
- In January 2011, received a \$4.5 million California Energy Commission Alternative and Renewable Fuel and Vehicle Technology Program grant
- · Construction is expected to commence in 2012 and be completed in 2014

DRANCO

- Dry anaerobic digestion technology developed in Belgium
- 5 demonstrational and 25 commercial plants worldwide
- Feedstock: organic fraction of the MSW, dewatered sewage sludge, biowaste and other source-separated organic waste streams





Dranco AD plant in Hotaka, Japan

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W2e Organic Power

- Wet anaerobic digestion technology
- · Pre-processing required
- · Teamed with CIYCOR and Eisenmann
- Plants:
 - Columbia, SC- commercial scale prototype under construction
 - 48,000 tons per year; 3.2 MW
 - · Process organics from households and businesses
 - Start-up expected 2012
 - Gastonia, NC & Baton Rouge, LA- commercial scale under development

toom TIZE Part Dig





TERRABON Terrabon

- · Advanced bio-refining technology
- Feedstock: food waste, wood biomass, sewage sludge, energy crops
- Products: acetic acid, ketones and alcohols that can be processed into renewable gasoline fuels.
- Plants:
 - Bryan, TX- demonstration plant,
 - Comercial scale plant under development



Bryan, TX- demonstration plant

Cntec Biogas USA

- Anaerobic digestion technology based in Fussach, Austria, over 25 years of experience
- Feedstock: manure, food residues, municipal sludge, waste water from the food industry, and energy crops.
- More than 120 full scale biogas projects worldwide
- Built the first MSW/food waste digesters in Japan and France
- Currently in final design process for world's largest biogas plant for cow manure in El Paso, Texas
 - Anticipated to start permitting in November, 2011



Malchin, Germany 500,000 MT/yr food waste→ 2 MW



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HARVEST Harvest Power

- Advanced aerobic composting & Anaerobic digestion- Founded in 2008;
- Have aerobic composting facilities currently processing over 560,000 TPY of organic waste in PA, BC, and CA
- · Feedstock: organic waste
- Product: compost, biogas
- · Anaerobic digestion plants:
 - London, Ontario (under construction) – 65,000 TPY organic waste
 - Vancouver (under development) partnership with GICON Bioenergie GmbH to construct digestion facility
 - Acquired 100% of Coastal Supply Company, Inc, a Delaware-based soil and mulch manufacturer in September 2011



Fraser Richmond Soil & Fibre Richmond, BC



Harvest Bioenergy Centre London, Ontario







Technologies and Risk

Source: Gershman, Brickner & Bratton, Inc. March 2012

Alternative	Risks/Liability	Risk Summary	
Mass Burn/WaterWall	Proven commercial technology	Very Low	
Mass Burn/Modular	Proven commercial technology	Low	
RDF/ Dedicated Boiler	Proven commercial technology	Low	
RDF/Fluid Bed	Proven technology; limited U.S. commercial experience	Moderate to Low	
Anaerobic Digestion	Proven technology; limited U.S. commercial experience	Moderate to Low	
Pyrolysis	Previous failures at scale, uncertain commercial potential; no operating experience with large - scale operations	High	
Gasification	Limited operating experience at only small scale; subject to scale-up issues	High	
Mixed-Waste Composting	Previous large failures; No large-scale commercially viable plants in operation; subject to scale-up issues	Moderate to high	
Chemical Decomposition	Technology under development; not a commercial option at this time	High	

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Factors Holding Back WTE

- Economics
 - · Landfill disposal abundant and relatively cheap
 - · Energy revenues not high enough
- Inconsistent policies on national and state level
- Not In My Back Yard (NIMBY)
- Create savings through collection efficiencies to fund WTE/Conversion Technologies

SOLID WASTE
MANAGEMENT
CONSULTANTS



- National goal for 80% of America's electricity to come from renewable energy sources by 2035
- · Federal funding for projects:
 - 2009- alternative technologies received a total of \$564 million from DOF
 - 2011- U.S. Department of Energy (DOE) Renewable Energy loan guarantee programs provided \$240 million biofuels and biomass technologies
 - 2012- \$117 million in appropriations for conversion technologies in Biomass and Biorefinery Systems Research, Development & Demonstration program
 - Federal Loan Guarantee Programs
 - U.S. Department of Agriculture (USDA) Renewable Energy loan guarantee programs
- Opposition in siting new landfills
- Increasing transportation cost

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Increased Demand for RDF

- Many conversion technologies require MSW pre-processing to produce RDF
- Electric utilities may become a player
 - By 2020, 20 percent of demand met through renewable energy and efficiency measures
 - FYI: 10 percent of coal now used equates to ~225 millions tons RDF or ~300 million tons of MSW per year



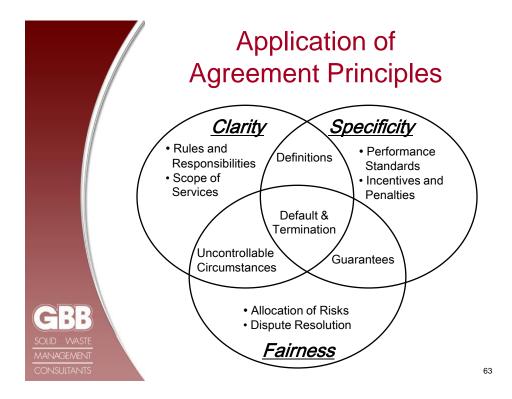


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SOLID WASTE MANAGEMENT CONSULTANTS

Financing Facilities

- · Municipal or authority owner
- Private ownership
- Revenue bond financing
 - 100% debt
 - Construction and long-term
- Design-build-operate contractor
- · Security: service agreement





Financing Facilities: Risk Allocation

Principle: Assign risk to whomever can best manage it.

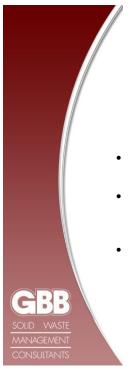
Private Developer/Owner	Public Users/Communities/Customers			
Capital Cost Risks				
Capital costs overruns	Additional facility requirements due to new state of federal legislation			
Additional capital investment to achieve required operating performance				
Delays in project completion which lead to delays in revenue flow and adverse effect of inflation				
Opera	ating Cost Risks			
Facility Technical failure	Insufficient solid waste stream			
Excessive facility downtime	Significant changes in solid waste composition			
Underestimation of facility O&M requirements (labor, materials, etc.)	Changes in state and federal legislation which affect facility operations			
Recovered Prod	luct/Tip Fee Income Risks			
Overestimation of energy recovery efficiency of technology	Changes in legislation which affect energy production and/or use			
Inability to meet energy market specifications	Overestimation of solid waste quantities			
	Significant adverse changes in the market financial conditions or local commitment			
	Downward fluctuation in the price of products			
	Diversion to other competing facilities			



Financing Facilities: Revenue Streams

- · Service/tipping/user fees
 - Operating costs
 - Debt service/ROI
 - Reserves
 - Fixed with set escalation (e. g., CPI)
 - Pass-through costs
- · Waste supply
 - Put-or-pay/ minimum put obligation
 - Open market supply
- Off-take contracts
 - Electricity
- Steam/hot water/chilled water
- Biofuels
- Materials

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Potential Additional Revenue Streams

- Renewable Energy Certificate (RECs)
- Renewable Identification Number Revenues (RINs)
- Carbon Credits

Source: U.S. Dept. of Energy



What Public Sector Looks For

- · Opportunity to become 'greener'
- Low risk
- Proven technologies that meet environmental standards
- Contractors with deep and financeable pockets
- · Technology performing as expected
- Predictable economics
 - Avoided/marginal cost of disposal
- Community acceptance (work with community; don't surprise them!)

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What Companies Look For

- Limited and high alternative disposal costs
- Enlightened elected officials
- Public sector development resources
- Waste supply and control for nonrecycled materials
- Energy/fuel and materials market(s)
- Capital from loans/grants to reduce need for private debt and equity
- Suitable site
- Disposal capacity for ash or residue



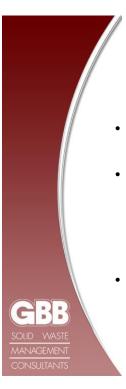
Benefits of Long Term Partnerships

- Increased recyclables and energy/fuel production
- Contribution to need for renewable energy – an environmentally and energy beneficial integrated waste management system
- Nearby infrastructure with less dependence on landfilling
- Lowering long-term liability associated with continued landfilling

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Summary Points



Trend for Future

- New technologies will need 2-6 years to learn if they work and their economics
- Added economic benefit of placing value on carbon credits and power from waste as 'renewable energy'
 - Possible impetus for more proven technologies that are now deemed too expensive
- Broader Renewable Fuel Standards from EPA

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Trend for Future (Cont'd)

- Low risk assumption by public sector until new technologies proven
- Continued demand for recyclables; industry wants more paper, aluminum, and plastics
- 'Environmentalists' and 'Zero Waste' proponents will continue to fight WTE and alternative technologies calling them all "incineration"

CBB SOLID WASTE MANAGEMENT

Your Role in WTE/CT

- Get educated
 What happens to your waste?
 Understand WTE technologies!
- Get involved
 Where do you want your trash to go?
 Advocate and educate within your
 community!

Quote of the day: A plastic bottle in a landfill does not make energy!

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Questions?

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