











































maryland recycling network	U.S. So Pi	olid Wa rogram	ste M ns/Fac	lanage cilities'	ement *	
	Program/Facilities	2000	2002	2004	2008	
	Curbside Program	9,709	8,875	7,689	-	
	Yard Trim Facilities	3,846	3,227	3,474	-	
	Landfills (MSW)	2,142	1,767	1,654	1,908	
	Incineration	132	107	109	115	
	Landfills (C&D)	1,825	1,931	1,574	-	
	Transfer Station	3,970	3,895	3,744	-	
	*Source: BioCycle, State	e of Garbage; v	arious years			
	Mater Source: G	ials Recyclii	ng Facilitie Advisory As	es in U.S. ssociates, Inc	2.	
	2002 - 46	2		2086 -563		
SOLID WASTE	L		1			1
CONSULTANTS						23



maryland recycling network	Value* of Recyc Waste Sorted a	ables in One To nd Sold to Mark	n of ets
	Year	\$ per Ton Equivalent	
	1994	\$40.00	
	1995	\$104.00	
	1998	\$48.00	
	2005	\$85.00	
	2008	\$150.00	
	2009	\$60.00	
	2010	\$145.00	
	*Does not include any redemption va	lues some states rebate to processo	rs.
CONSULTANTS	Source: GBB internal data base.		25

maryla recyclin networ	86 U. Assets	S. WTE Generati	Plants - \$14 ng approx.	4 Billion is 2,700 MWs
	Technology	Operating Plants	Daily Design Capacity (TPD)	Annual Capacity (1) (Million Tons)
	Mass Burn	64	71,354	22.1
	Modular	7	1,342	0.4
	RDF - Processing & Combustion	13	16,928	5.3
	RDF – Coal Combustion	2	4,592	1.4
	Total U.S. Plants	86	94,216	29.2
CBB SOLID WASTE MANAGEMENT	(1) Annual Capacity equ (days/year) multiplic typical system guar Source: IWSA (now Energ	als daily tons per ed by 85 percent. antee of annual fa y Recovery Council)	day (TPD) of design ca Eighty-five percent of cility throughput. , 2010 Directory	apacity multiplied by 365 the design capacity is a
CONSULTANTS				26

min maryland recycling network	Air Er V	nissior VTER	ns of (ГАwa	Conten rd in 20	ders fo)06	r	
	Emission	WTE-A (mg/Nm³)	WTE-B (mg/Nm ³)	WTE-C (mg/Nm ³)	Average of 10 Finalists (mg/Nm ³)	EU Standard (mg/Nm ³)	US EPA Standard (mg/Nm ³)
	Particulate matter (PM)	0.4	1.8	1	3.1	10	11
	Sulphur Dioxide (SO ²)	6.5	7.5	3	2.96	50	63
	Nitrogen oxides (NO ^x)	80	11	58	112	200	264
	Hydrogen chloride (HCI)	3.5	0.5	0.7	8.5	10	29
	Carbon Monoxide (CO)	15	7	15	24	50	45
	Mercury (Hg)	0.002	0.005	0.002	0.01	0.05	0.06
	Total Organic carbon (TOC)	0.5	NA	0.9	1.02	10	n/a
GBB	Dioxins (TEQ), ng/m ³	0.002	0.002	0.015	0.02	0.10	0.14
SOLID WASTE MANAGEMENT CONSULTANTS	Source: Them 2007.	elis, N.J. The	rmal Treatme	nt Review. W	aste Managem	ent World, Jul	y-August 27

EPA Warm Model Comparison Between Recycling Rates with Composting or Waste to Energy							
	Baseline		Total GHG Emissions (MTCO2E/day) from:		ssions from:		
	Description	Alternative	Baseline MSW Generation and Management	Alternative MSW Generation and Management	GHG Emission or Reduction Difference	Barrels of Oil Saved (bbls/day)	
	Waste landfilled	20% Recycling	110	(310)*	(420)	523	
	Waste landfilled	50% Recycling	110	(543)	(653)	907	
	Waste landfilled	50% Recycling and Rest to Composting	110	(597)	(707)	904	
GBB	Waste landfilled	50% Recycling and Rest to Waste To Energy	110	(661)	(771)	1,047	
SOLID WASTE	*Note: numb	ers in parenthe	esis are negativ	e showing red	uctions in CO2	emissions.	
CONSULTANTS			0			28	





maryland recycling network	Mary Sou	/land W rces of	/aste Dis Originat	sposal and tion - 2007	d 7
	Solid Waste Category	Tons of Solid Waste Imported Into Maryland	Jurisdictions Where the Solid Waste Originated	Total Tons Accepted From All Sources	
	MSW	14,319	NY, PA, WV, District of Columbia	4,655,405	
	C&D	443,942	DE, NJ, NY, PA, VA, WV, Dis- trict of Columbia	2,023,145	
	Miscellaneous	22,385	DE, NJ, NY, OH, PA, VA, WV, District of Columbia	1,570,636	
GBB	Total (Tons)	480,646		8,249,186	
SOLID WASTE MANAGEMENT CONSULTANTS					31



maryland recycling network	Solid Waste Manage Maryland -	ment Method in 2007
	Solid Waste Management Method	Tons
	Transported Out-of-State	2,844,102
	Landfilling	2,503,610
	Recycled / Re-used	1,532,286
	Incineration	1,369,188
	TOTAL	8,249,186
		·

maryland recycling network	200	9 MI	RA 1	Fota	s by		unty
GBB	County Allegany Anne Arundel Baltimore City Baltimore County Calvert Carroll Cecil Charles Dorchester Frederick Garrett Harford Howard Mid-Shore1 Montgomery Prince George's Somerset St. Mary's Washington Wicomico Washington Wicomico	Total MRA (tons)* 86,485.74 617,678.83 756,559.48 1,021,889.93 159,763.23 101,462.81 43,702.60 244,384.41 41,893.48 299,201.80 458,409.50 236,401.61 1,031,256.26 7788,930.20 20,620.30 77,078.42 1125,642.59 117,627.97 98,621.48 0.00 6,513,444.62 Recyclables + MR	MRA Recyclables (tons) 25,953.74 243,366.79 251,764.26 386,089.50 16,554.39 65,426.98 73,829.74 51,537.41 9,347.60 101,734.65 19,984.48 176,623.57 195,803.85 126,013.55 433,507.14 277,582.18 3,094.70 19,482.85 37,292.59 21,843.97 31,481.48 	Non-MRA Recyclables (tons) 131,309.05 301,513.86 382,309.40 2,032,835.34 134,476 194,663.99 25,847.83 154,548.85 10,143.25 64,560.43 5,572.72 16,348.00 7,673.40 179,177.14 90,820.47 288,695.78 8,725.10 15,006.39 28,048.60 3,456.89 39,236.63 185,885.00 4,211,792.88 sh Recycled	Non-MRA Waste (tons) 14,415.00 172,590.71 149,073.04 484,409.27 30,930.66 13,353.05 17,955.84 35,541.59 17,456.18 57,019.03 7,344.00 41,553.69 93,451.35 28,495.48 234,522.99 202,001.82 6,790.00 19,483.67 37,616.95 3,415.54 29,360.76 - 1,696,780.62	Total Waste (tons)^^ 232,209.79 1,091,783.40 1,287,941.92 3,539,134.54 130,209.81 379,986.63 203,566.90 291,553.25 71,302.03 365,963.87 5,4810.20 357,103.49 559,534.25 444,074.23 1,256,599.72 1,239,627.80 36,135.40 111,566.48 1913,308,47 111,566.48 1913,308,47 111,566.48 1913,308,47 111,566.48 1913,308,47 112,500.40 1167,218.87 185,885.00 12,422,018.12	
CONSULTANTS	Source: MDE Solid	Waste Program			· Non Mile Wast		34





maryland recycling network	MRFs – U	.S. vs. M	aryland
		U.S.	MD
	Number	651	9
	Avg. TPD	152	363
	Total TPD	80,789	3,271
	Public/Private	112/451	3/6
	Single/Dual	160/354	6/3
SOLID WASTE MANAGEMENT CONSULTANTS	Source: GAA MRF Y	′earbook, 2010.	37





























maryland recycling network	Te Source: Gers	chnologies an hman, Brickner & Bratton, I	d Risk nc. September 2010
	Alternative	Risks/Liability	Risk Summary
	Mass Burn/WaterWall	Proven commercial technology	Very Low
	Mass Burn/Modular	Proven commercial technology	Low
	RDF/ Dedicated Boiler	Proven commercial technology	Low
	RDF/Fluid Bed	Proven technology; limited U.S commercial experience	Moderate
	Pyrolysis	Previous failures at scale, uncertain commercial potential; no operating experience with large scale operations	High
	Gasification	Limited operating experience at only small scale; subject to scale-up issues	High
	Anaerobic Digestion	Limited operating experience at small scale; subject to scale-up issues	High
GBB	Mixed-Waste Composting	Previous large failures; No large-scale commercially viable plants in operation; subject to scale-up issues	Moderate to high
SOLID WASTE	Chemical Decomposition	Technology under development; not a commercial option at this time	High
CONSULTANTS		· · · · · · · · · · · · · · · · · · ·	52























